

**Technical Data Sheet**  
**Lucent PP TPP-320**  
 Polypropylene  
 Engineering Plastics



**Product Description**

20% Talc Filled, Impact Modified Polypropylene

Melt Flow Adjustable for Application

Colors Available

Add "U" for UV Stabilized

Add "H" for Heat Stabilized

**General**

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Talc, 20% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
Appearance	• Colors Available

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (0.125 in (3.18 mm))	0.012 in/in	1.2 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3800 psi	26.2 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	220000 psi	1520 MPa	ASTM D790
Flexural Strength	6400 psi	44.1 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 in (3.18 mm))	2.5 ft·lb/in	130 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	160 °F	71.1 °C	ASTM D648

**Notes**

These are typical property values not to be construed as specification limits.